

PREROLL PRESS FILL N' FOLD



Single Package - 1g
(109m)



Single Package - .75g
(98mm)



Single Package - .5g
(84mm)



Single Package - .35g
(70mm)

SECTIONS

- **GENERAL INFORMATION**
- **UNBOXING AND ASSEMBLY**
- **CHECKING FOR DAMAGE**
- **MACHINE OPERATION**
- **CLEANING**

GENERAL INFORMATION

Custom Cones USA would like to thank you for purchasing this machine. It's of the utmost importance to save these instructions for future reference. Also save the original box and packaging for shipping of the equipment if servicing or returning of the machine is required.

Custom Cones USA is NOT responsible for any harm or injury caused due to any person's improper or negligent use of this equipment. The product shall only be operated by someone over the age of 18, of sound mind, and not under the influence of any drugs or alcohol.

Any modification to the machine voids any warranty and may cause harm to individuals using the machine or in the vicinity of the machine while in operation. Following procedures outlined in this manual will assure long and continuous trouble-free operation.

A full system package includes:

FILL N' FOLD

INCLUDED WITH PURCHASE



Output per tray: 121 filled and closed pre-rolls per round.

CHECKING FOR DAMAGE

Please inspect for any external damage to the package which may have occurred during shipping.

Once opened, ensure that all ordered items are within the package, and there is no concealed damage to the machine.

If the package contents have suffered any damage, please call us at 1-509-701-0035 within seven business days so we can initiate a replacement and file a claim

HOW TO OPERATE

- **LOADING PAPERS**
- **FILLING PAPERS**
- **PACKING PAPERS**
- **CLOSING PRE-ROLLS**

STEP 1: LOADING PAPERS

With the *Work Tray* separated from the *Packing Base*, start by loading the pre-rolled paper cones into the work tray.

Pro Tips:

1. It helps to use the weight of the cone stack to drive each cone all the way down into the cartridge.
2. Once the cones are loaded, lift and gently tap the tray on a hard surface or slap the side of tray by hand to drive the cones into their holes.
3. When using a *Metering Tray*, the cones do not need to be perfectly flush but should not stick out more than 1-2 millimeters.

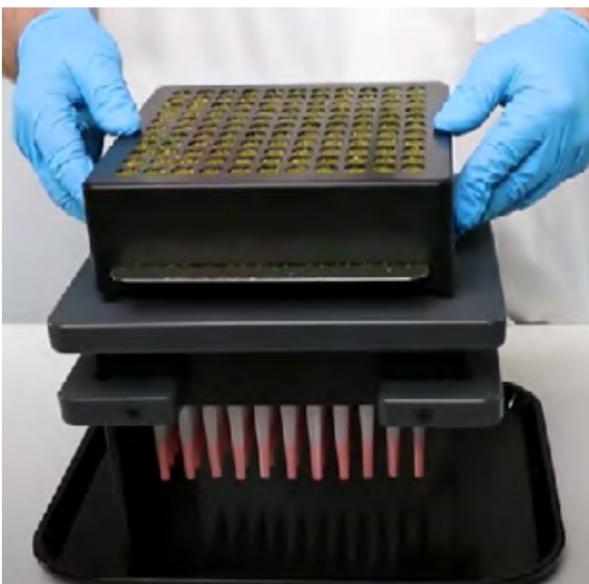
STEP 2: FILLING PAPERS USING THE METERING TRAY

Each *Metering Tray* comes with one or two acrylic *Adjustment Plates*. To adjust the weight of the pre-rolls the *Adjustment Plates* can be added or removed changing the volume of the holes. More volume, heavier pre-rolls. Less volume, lighter pre-rolls.

With the desired *Adjustment Plates* and the *Stainless-Steel Slide Gate* in place, place the empty *Metering Tray* above or into a bin of finely ground material and fill the holes completely. Use a cup or scoop to dump the material on the tray filling each hole.

Then gently tap the *Metering Tray* to remove any unseen voids in the metering tray holes.

Once the *Metering Tray* is filled, place it on top of the loaded work tray and pull the *Stainless-Steel Slide Gate* out to release the ground flower into each pre-rolled paper cone.



To release any clogs tap the top of the *Metering Tray* or gently lift and drop the *Work Tray* on a firm surface.

When all the material has fully descended into the paper, remove the *Metering Tray* and set it aside.

Next, gently place the *Work Tray* and filled pre-rolled cones on the *Packing Base* allowing it to lift the pre-rolls up and slightly out of the top of the *Work Tray*.

Pro Tip:

Lifting the pre-rolls slightly allows material to fall free and not jam the pre-rolls in place inside the *Work Tray* holes during packing.

Step 3: Using the Packing Base

The *Packing Base* has a High/Low switch on the left side, a red Power switch on the right side, and an Intensity dial in the middle.



Before plugging in the power cord do the following:

1. Power switch to Off
2. Turn the Intensity dial down fully
3. Set High/Low switch to Low

The Intensity dial controls the speed of the motor. It will start vibrating gently. Slowly increase the intensity until the pre-rolls are bouncing slightly.

Pro Tip:

1. Test the packing machine and all its settings to become accustomed to the machine before using it for the first time.
2. Only use the Low switch setting, as the High setting will bounce your cones out of the machine making a mess.

Pack the pre-rolls for 20-40 seconds, depending on your flower and desired pack density.

Pro Tip:

1. Finely ground material fills easier and packs tighter.

Next, remove the packed Work Tray from the Packing Base and transfer it to the catch tray on your production table or insert it into the top of the included *Bucket*.

STEP 4: CLOSING AND FINISHING PRE-ROLLS

Seat



With the filled and packed *Work Tray* set in the desired catch receptacle, use the *Crimping* row of tines on the *Press Tool* to set the pre-rolls deeper into the holes by centering them in the open tops of a row of pre-rolls and slightly pressing them deeper into the tray. This begins the crimping process by slightly collapsing the excess paper at the top of the pre-rolls.

Fold

Grab and fold the collapsed paper tops with the same *Crimping* tines as used to set the pre-rolls deeper, by flipping the paper tips over, first toward you and then away from you, like closing a box lid over another.

Tamp

Rotate the *Press Tool* to the *Tamper* tine, then insert it into the rows of the board and press down repeatedly to flatten the tops of the pre-rolls in each row.

Pro Tip:

1. Stop tamping a row when you no longer can hear any papers crunching inside the *Work Tray*.

Eject

Rotate the *Press Tool* to the *Ejecting* tines, which is the longest tine. Push the row of closed pre-rolls firmly to eject them out of the bottom of the *Work Tray* onto the *Catch Tray* or into the *Bucket*.

Pro Tips:

1. Hold the *Press Tool* near its ends and use a firm rocking motion left and right press motion. This motion helps to spread out the force needed to eject the row of pre-rolls and puts less strain on the operator by pressing only one side at a time.
2. Make sure you are seated comfortably or standing with the *Work Tray* at the right height, so the pressing action is as ergonomic as possible.

Cleaning

The Fill and Fold Pre-Rolled Cone Filling Machine can be cleaned by using isopropyl alcohol and the tube brush included with each work tray.

LIMITED LIFETIME MANUFACTURERS WARRANTY PreRoll Press Inc offers a Limited Lifetime full replacement warranty on all machined products and a 1-year warranty on all electronics. This does not include malfunction due to normal wear and tear or damage due to misuse including exposure to extreme temperatures. This warranty is limited to a one-time replacement of all parts and/or accessories.