

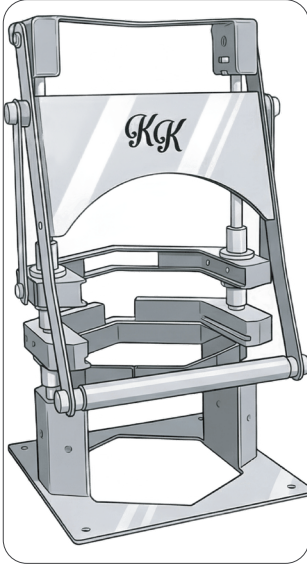


# *Dutch Closer*

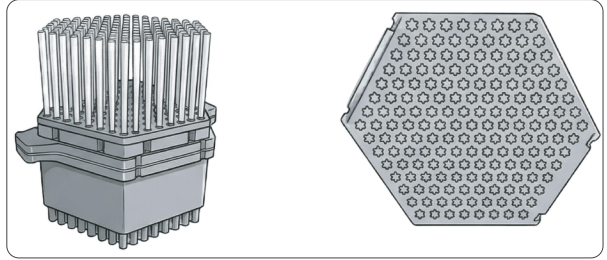
## KING KONE DUTCH CROWN CLOSER MANUAL



# KING KONE DUTCH CROWN CLOSER COMPONENTS

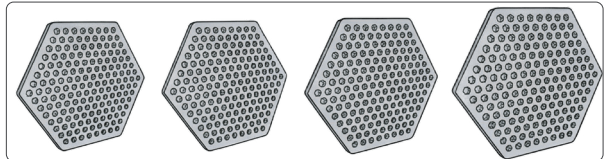


**KING KONE CLOSER  
MACHINE**



**KING KONE  
PIN & STAR  
ASSEMBLY**

**KING KONE  
CONE FOLDING  
STAR PLATE**



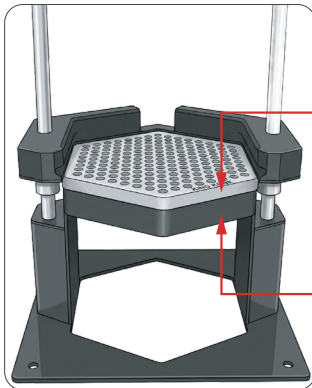
**70MM**

**84MM**

**98MM**

**109MM**

**STEP 1:** Place the appropriate size **cone receiving tray** onto the very most inferior metal ring of the of the closer



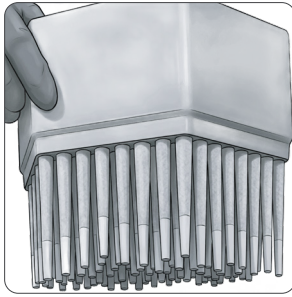
**Cone Receiving Tray - size specific**

\*must correspond with cone size being used

**Inferior Metal Ring**

**STEP 2:** Once the cones are packed on the **King Cone Pre-Roll Packing Machine**, lift the packing tray so the packed cones protrude slightly from the bottom.

# KING KONE DUTCH CROWN CLOSER COMPONENTS



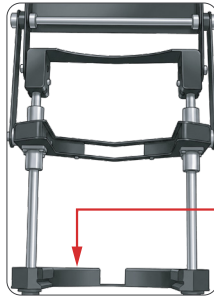
← **PACKING TRAY**

← **PACKED CONES**

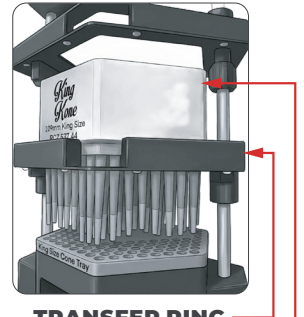
**STEP 3:** Carefully place this **packing tray** onto the **transfer ring** on the **Dutch Crown Closer**.



**PACKED CONES**

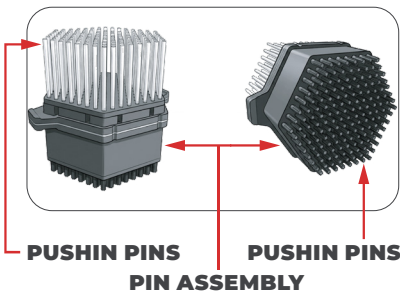


**TRANSFER RING**



**TRANSFER RING  
PACKING TRAY**

**STEP 4:** Insert the **pin assembly** into position in the receptacle with the **pushing pins** facing down. Install the **pin alignment plate** (thin black plate) on the pushing pins to ensure perfect alignment.



**PUSHIN PINS**

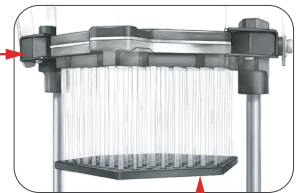
**PUSHIN PINS**

**PIN ASSEMBLY**



**INSERT HERE**

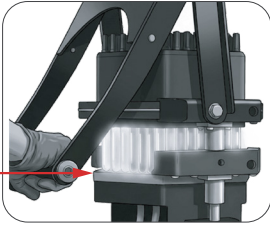
**PIN ASSEMBLY  
RECEPTACLE**



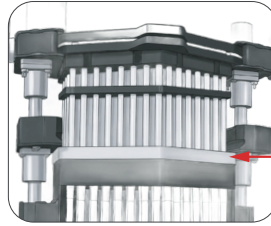
**PIN ALIGNMENT  
PLATE**

# KING KONE DUTCH CROWN CLOSER COMPONENTS

**STEP 5:** Pull the lever down slowly - this will push the packed cones from the **packing tray** into the **cone receiving tray** below.



**CONE RECEIVING TRAY**

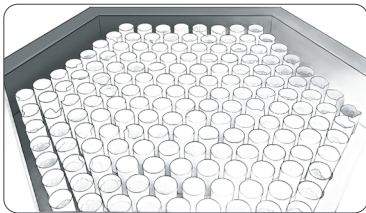


**CONE RECEIVING TRAY  
(SIZE OARTICULAR)**



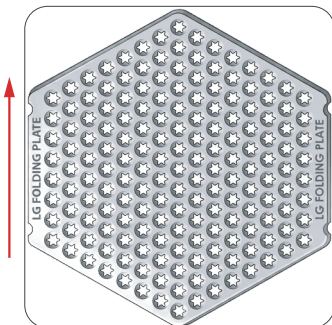
**STEP 6:** Raise the lever, remove the **pin assembly**, and then remove the empty **packing tray**.

**STEP 7:** The filled **cone receiving tray** should now hold all cones with approximately 1/4 inch of paper protruding out the top for the folding process to be initiated.



**RESIDUAL PAPER  
EXPOSED FOR FOLDING**

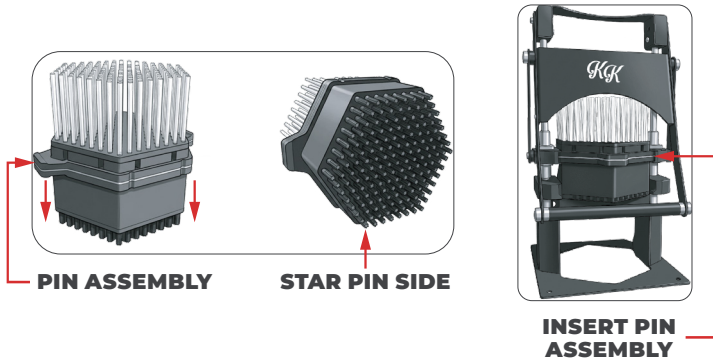
**STEP 8:** Insert the **star folding tray** (reverse conical tray) into the **transfer ring**, aligning it in the grooves provided.



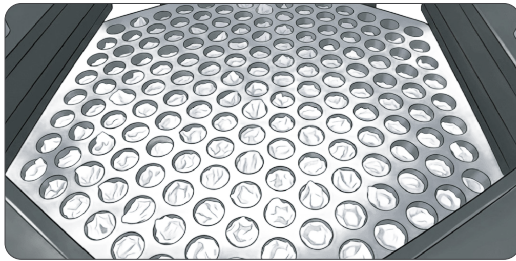
**TRANSFER RING  
GROOVES**

# KING KONE DUTCH CROWN CLOSER COMPONENTS

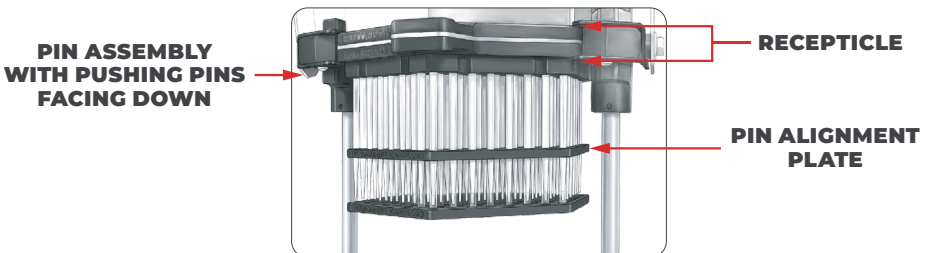
**STEP 9:** Press down gently on the **star folding tray** to gather residual paper into the center of each cone. Then, flip the **pin assembly** so the **star pins** face downward. Slide the assembly into position and pull the lever down - this will fold all residual paper neatly into the center of each cone.



**STEP 10:** Raise the lever and remove both the **pin assembly** and **star folding tray**. Now all your cones should be sitting flush within the tray, with all the residual paper folded down.



**STEP 11:** Flip the **pin assembly** again so the **acrylic pins** are facing downward and place into receptacle. Reinsert the **pin alignment tray** to keep the pins perfectly straight.

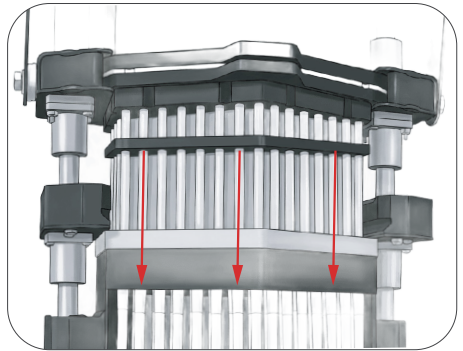
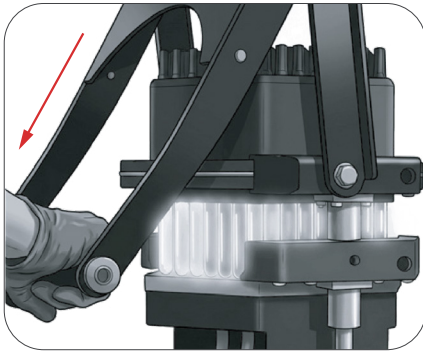


# KING KONE DUTCH CROWN CLOSER COMPONENTS

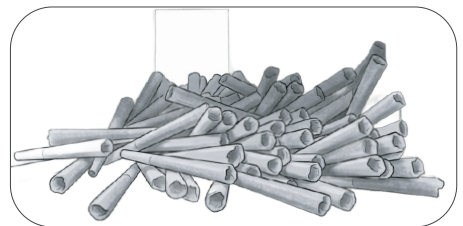
**STEP 12:** Pull the lever down firmly to push the cones out of the receiving tray - this is the release process.

**\*\*Mindfully apply additional force if cones are too tightly packed**

**\*\*Increased resistance indicates overpacking or the wrong size receiving tray being used, be mindful when applying extra force against the resistance, to ensure the structure of your Dutch Crown Closer is not compromised.**



**STEP 13:** When complete, cones will fall through the bottom of the tray, perfectly crowned and compacted. Inspect the finished cones for uniform closure, density, and crown shape.



- Uniform Closer
- Perfect Density
- Crown Closure



*Dutch  
Closer*

KING KONE  
DUTCH CROWN CLOSER  
MANUAL